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ZM/20/00002

6.1.2020  
Tigray, M.

OLEXANDRI' (0  
DOVLENO

|   |  |                                     |       |                       |           |         |        |  |
|---|--|-------------------------------------|-------|-----------------------|-----------|---------|--------|--|
| First angle<br>→→→  |  | 01                                  | 0iled | →→→ 0iled permissible | 146720    |         |        |  |
| General Tolerance (GT) in mm  |  | Index                               |       | alteration            | Change no | Fit     | Toler. |  |
| Size range  |  | Inspection dim.                     |       | Material: S235JR      |           | Weight: |        |  |
| ≥ 30   ≥ 120   ≥ 400   ≥ 1000   |  | Auxiliary dim.                      |       | following EN10025-2   |           | in kg   |        |  |
| GT coarse   |  | Date                                |       | Blank no:             |           | Title   |        |  |
| 1   2   2   3   4   |  | Drawn ZLL2014                       |       | J.Fantley             |           | 1.2     |        |  |
| < 1   1   2   4   6   |  | Checked ZLL2014                     |       | J.Fantley             |           | PROD.   |        |  |
| Lengths L and angle L/2° ± GT   |  | Auth'd B.T.2014                     |       | J.Pelletier           |           | Scale   |        |  |
| Tolerance Symbols ISO 1101  |  | M'check. 4.2.2014                   |       | J.LaCasse             |           | 1:1     |        |  |
| o roundness = 1/2x-Tol.<br>□ straightness/flatness = GT<br>◎ concentric/run out = GT<br>≡ symmetry = GT<br>// parallelism = GT<br>⊕ position = GT |  | Confidential document               |       | Drawing number        |           | Sheet:  |        |  |
| Languages:<br>en,fr   |  | Refer to protection notice ISO 9016 |       | /                     |           | 1       |        |  |
|   |  |                                     |       | /                     |           | of:     |        |  |
|   |  |                                     |       | 11914.010504          |           | 1       |        |  |
|   |  |                                     |       | Rept.                 |           | Orig.   |        |  |

| LASER cutting tolerances   |            |             |              |        |
|--|------------|-------------|--------------|--------|
| NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified |            |             |              |        |
| ≤ 30   | 30 < ≤ 120 | 120 < ≤ 400 | 400 < ≤ 1000 | 1000 < |
| ± 0,5  | ± 0,8      | ± 1,0       | ± 1,5        | ± 2,0  |

|          |   |                 |    |
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| Released | 6 | 11914010504d001 | A2 |
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